

5/13

DART AEROSPACE LTD	Work Order:	22541
Description: Gas spring	Part Number:	D2807
Drawing: D2807 Rev. A	Qty:	60 15

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	HA	05.02.24	60 15
2	PURCHASING	Issue P/O: <u>2007046</u> <b>**Note: Do not ship by air**</b> <b>**Allow an extra 7 to 10 business days for shipping**</b> Order as per Dwg D2807 Possible supplier: Spring Lift, P/N SL-4-40 (40 LB load) <b>Material release note required</b> <u>McMaster 4751104</u>	W	05-02-28	15
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure the material note is attached</b> <u>CP 05.03.01</u>	CJ	05.03.15	15
4	QC	Inspect Level 6			
5	QC	Test spring is 40lb			
6	METAL	Open hole as per DWG D2807 & touch up with paint			
7	STORES	Remove Spring Lift name and address with Acetone, leave only warning: <b>"DO NOT OPEN HIGH PRESSURE"</b>	W		
8	QC	Inspect Level 5			
9	STORES	Identify and stock			
10	EXPEDITING	Close W/O Cost / part: <u>\$70.84</u> <u>See 05/05/05</u>	HA	05.05.10	15

PTO

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	00.11.15	Added step 6	EC	

RELEASED

EC 00.11.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22541		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
050430	3	parts not per eng. spec - trial from supplier - no good in stock		parts put in stores - obsolete parts with receiving batch #	050430			050510

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: SupplierNCR: ☒ Yes ☐ No

DQA:

Date: 05-05-11

NOTE: Date &amp; initial all entries

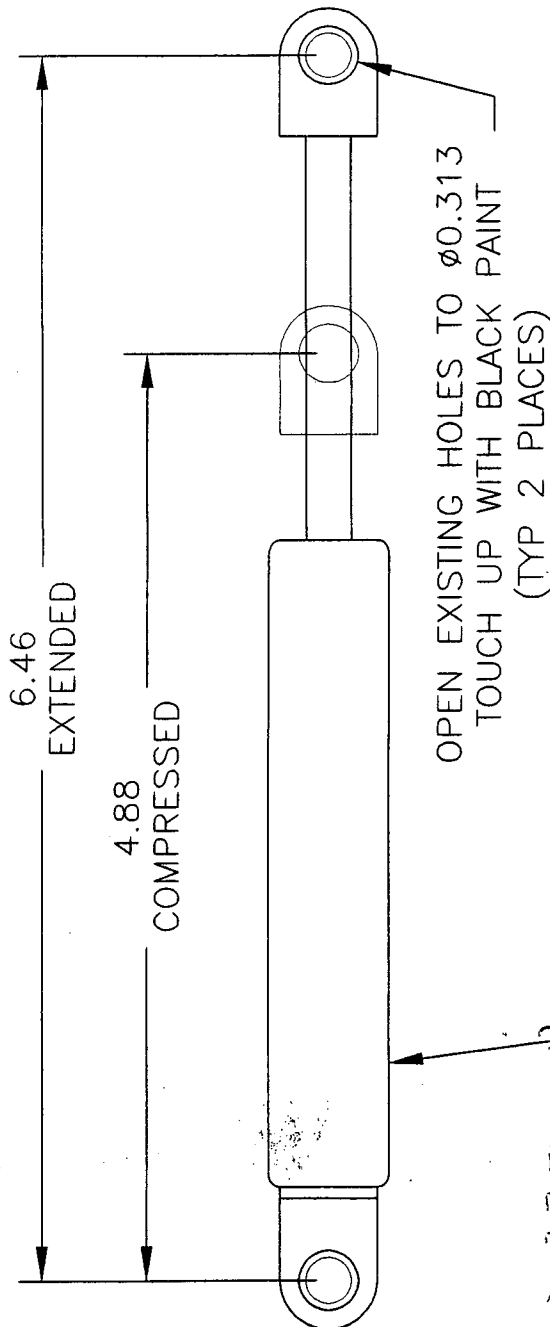
QA: N/C Closed:

Date: 05.05.11



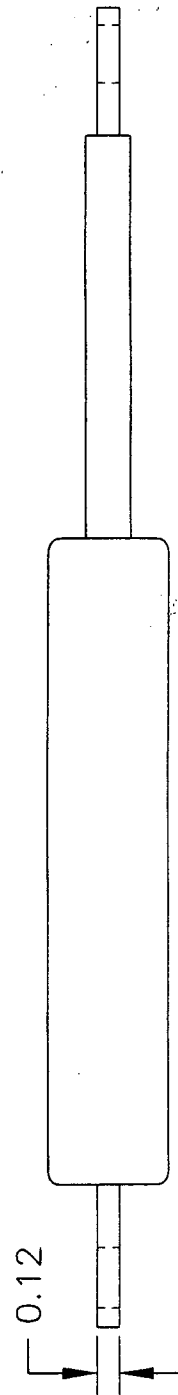
DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D2807	REV. A SHEET 1 OF 1
DATE 00.11.03	TITLE GAS SPRING	SCALE 1:1	
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.13



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PAINT OVER WHITE LETTERS  
WITH BLACK PAINT PEN.

GA COPY  
TURN IN  
TO  
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MARK UNDER  
NO. 22541



POSSIBLE SUPPLIER:  
SPRING LIFT P/N: SL-4-40  
(40 LB LOAD)

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
02:12 pm

Work Order No : 0022541  
Project Name : D2807  
Project For : WK513  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2807  
Description : Support Prop  
Manufactured : Yes  
Amount Req'd : 60  
Amount Done : 0  
Start Date : 02-23-05  
Est Finish Date : 03-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**

2007646

Today's Date: 3/14/05

**MCMaster-CARR**

200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT, CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**

1

**MCM NUMBER**

6106677-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
	4175 T104 REC	15 EA	TYPE 316 SS GAS SPRING W/THREADED ENDS HZ-Y 5.51" EXTENDED LENGTH, 1.97" STROKE, 40 LB FORCE LABEL= N PACK= TAG	1	15 EA	15

**MCMaster-CARR PACKING LIST**

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
2007646

Today's Date:

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
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**MCM NUMBER**  
6106677-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
PACKING LIST EXTRA	4175 T104	15	TYPE 316 SS GAS SPRING W/THREADED ENDS HZ-Y 5.51" EXTENDED LENGTH, 1.97" STROKE, 40 LB FORCE LABEL= PACK= TAG	1	15 EA	15
	<p><b>Certificate of Compliance</b> This document certifies that according to our records, the material furnished on your purchase order was supplied in accordance with the description and illustration provided in our catalog.</p> <p><i>Sean Arnold</i> Sean Arnold, Quality Assurance Manager</p>					

REFER TO:  
DART AEROSPACE LTD

6106677-01

**HZ-Y CCP  
CAN**

PACKER	Number of CARTONS	FILLER

**LNS:**  
1

CYCLE

WEIGHT

MCM NO. 6106677-01 04

**PURCHASE ORDER**  
2007646

**FROM:**

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202 USA

**SHIP TO:**

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY  
CANADA

ON

**K6A 1K7**

HZ-Y CAN CCP

UPS56